TECHNICAL DATA SHEET

ENVIROLUBE® EXTREME TCLP-SAFE OPEN GEAR LUBRICANT

When it comes to protecting heavily loaded open gears, Whitmore's Envirolube[®] has been recognized by OEMs and end-users alike as the product that gets the job done.

In 2012 Whitmore introduced a further improvement. A special blend of new anti-wear chemistry was added. The resulting product has been named Envirolube[®] Extreme. Nothing has been taken away from the original Envirolube[®]. The synergy created by the Extreme additive system reduces friction and wear to levels that were never thought possible. Friction reduction: 28.1%. Wear reduction: 28.5%.

When Envirolube[®] Extreme is used, new gears (and even damaged gears) are smoothed through a combination of chemical polishing and compression caused by high load. This process is often called "Planishing". There is no need for special running-in products.

Ideally, Envirolube[®] Extreme should be sprayed intermittently onto the gears. This allows for partial evaporation of the solvent, resulting in a dramatic increase in the viscosity of the lubricant on the gears. For large, heavily loaded Ball Mill gears a lubrication frequency of 15 to 20 minutes is normal.

BENEFITS:

- WEAR PROTECTION extends gear life.
- SURFACE SMOOTHING The addition of the "Envirolube[®] Extreme" additive combination multiplies the smoothing effect that has been witnessed for many years by customers who used Envirolube[®]. Smoother surfaces spread the load, thus preventing wear. The need for special running-in compounds is eliminated.
- RUST PROTECTION protects against rust and corrosion.
- TCLP-Safe passes the EPA Toxicity Characteristic Leaching Procedure. The spent product is not considered a "characteristic hazardous waste".

APPLICATIONS:

 $\mathsf{Envirolube}^{\otimes}$ Extreme meets or exceeds the requirements of major OEM's for open gear lubricants.

Use Medium grade on unheated mills in weather conditions between $0^{\circ}F$ (-18°C) and 110°F (43°C). Use Heavy grade on heated mills up to 220°F (105°C) or where gears are badly worn.

All grades are suitable for use in airless spray systems. Do not use with NBR rubber seals. Viton $^{\circledast}$ is recommended.

ASTM #		TYPICAL CHARACTERISTICS		
		Envirolube [®] Extreme Medium	Envirolube [®] Extreme Heavy	
D-445	Kinematic Viscosity, (without diluent) cSt @ 100°C	659	1,263	
D-445	Kinematic Viscosity, (without diluent) cSt @ 40°C	77,000*	>100,000	
D-445	Kinematic Viscosity (completed product) cSt @ 40°C cSt @ 100°C	820 	2,034	
Gardner Method	Density, lb/gal @ 60°F (15.5°C) Specific Gravity, g/cc @ 60°F (15.5°C)	8.44 1.013	8.47 1.017	
D-2783	Four Ball EP Weld Point, kg	Passes 800	Passes 800	
D-4172	Four Ball Wear,			
	Scar Width, mm	0.393	0.393	
	Coefficient of friction	Not Tested	0.04348	
	Lincoln Ventmeter @ 400 psi, °F (°C)	0 (-18)	15 (-9)	
	FZG Stages Passed, DIN 51354	14	14	

^{*}Extrapolated

The above are average values. Minor variations which do not affect product performance are to be expected in normal manufacturing.

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