

TECTYL[®] 120

Description

TECTYL[®] 120 is a solvent cutback, thixotropic corrosion preventive compound suitable for complete undercoating for transportation equipment. The cured

film is firm, black, resilient, abrasion resistant, and provides sound deadening. TECTYL[®] 120 is approved under Federal Specification TT-C-520B.

Laboratory Data

Typical Properties

	<u>English</u>	<u>Metric</u>
Flash, PMCC*, Minimum	106°F	41.1°C
Density, Weight/Gallon @ 77°F (25°C)	8.8 ± 0.1 lbs./gallon	1,056 grams/L
Specific Gravity @ 60°F (15.6°C)	1.06	
Recommended Dry Film Thickness over Metal Profile	10 - 15 mils	250 - 375 microns
Theoretical Coverage @ Recommended DFT	85 sq. ft./gallon	2.3 sq. meters/L
Non-Volatile % by Weight	66 ± 2	
Non-Volatile % by Volume	54 ± 2	
Volatile Organic Content (VOC)	3.1 lbs./gallon	372 grams/L
Approximate Dry to Touch Time @ 77°F (25°C)	2 - 4 hours	
Cure Time	16 - 24 hours	
High Temperature Flow Point, Minimum	350°F	176.7°C

Accelerated Corrosion Tests:

5% Salt Spray (Hours)	
ASTM** B-117 @ Recommended DFT (4x12x20 gauge C. R. steel substrate)	500

*PMCC (Penske Martin Closed Cup)

**ASTM (American Society for Testing and Materials)

Surface Preparation

The maximum performance of TECTYL® 120 can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50-95°F (10-35°C) at the time of product application.

Application

TECTYL® 120 is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. DO NOT THIN TECTYL® 120. Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application. TECTYL® 120 can be airless spray applied. DO NOT FREEZE TECTYL® 120.

Removal

TECTYL® 120 can be removed with TECTYL® HPS solventborne thinner, vapor degreasing, hot alkaline wash, or low pressure steam. TECTYL® 120 can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents when removing from painted surfaces, as these solvents may adversely affect paint.

Storage

Store TECTYL® 120 at temperatures between 50-95°F (10-35°C). Mild agitation is recommended prior to use.

Caution

Adequate ventilation is required for cure and to ensure against formation of a combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT, OR TORCHES. Refer to Daubert's Material Safety Data Sheet for additional handling and first aid information.

Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company, Inc.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.